



# Dual Sensor

## Carbon Monoxide/Hydrogen Sulfide

### Miniature Size



PATENTED and PATENT PENDING

**Introduction**

The world wide use of multigas, portable, personal safety monitors has grown since the 1970s to include an ever increasing number of industries. The one requirement in common to the majority of these instruments is the need to measure both Carbon Monoxide and Hydrogen Sulfide simultaneously.

Alphasense now offers a compact, dual gas sensor which allows designers to reduce significantly instrument size and cost. The CD<sub>2</sub> sensor provides a unique approach to the dual gas sensor in both its size and working electrode configuration. The use of a high capacity filter over the Carbon Monoxide working electrode eliminates Carbon Monoxide cross sensitivity to Hydrogen Sulfide.

Adoption of the CD<sub>2</sub> portable instrument designs enables accurate factory, service and field calibration of instruments using multi-component gases without the fear of incorrect calibration of the Carbon Monoxide channel, providing reduced instrument manufacturing and service costs.

**D2 Specification Carbon Monoxide Channel**

|                             |                              |  |                            |
|-----------------------------|------------------------------|--|----------------------------|
| <b>PERFORMANCE</b>          | Sensitivity                  | nA/ppm in 400ppm CO                                    | 34 to 55                   |
|                             | Response time                | t <sub>90</sub> (s) from zero to 400ppm CO             | < 25                       |
|                             | Zero current                 | ppm equivalent in zero air                             | < ± 6                      |
|                             | Resolution                   | rms noise (ppm equivalent)                             | 1                          |
|                             | Range                        | ppm CO limit of performance warranty                   | 1000                       |
|                             | Linearity                    | ppm error at full scale, linear at zero and 400 ppm CO | < 40                       |
|                             | Overgas limit                | maximum CO for stable response to gas pulse            | 5000                       |
| <b>LIFETIME</b>             | Zero drift                   | ppm equivalent change/year in lab air                  | <0.5                       |
|                             | Sensitivity drift            | % change/year in lab air, monthly test                 | <4                         |
|                             | Operating life               | months until 80% original signal (24 month warranted)  | 24                         |
| <b>ENVIRONMENTAL</b>        | Sensitivity @ -20°C          | % (output @ -20°C/output @ 20°C) @ 100ppm CO           | 61 to 78                   |
|                             | Sensitivity @ 50°C           | % (output @ 50°C/output @ 20°C) @ 100ppm CO            | 103 to 113                 |
|                             | Zero @ -20°C                 | ppm equivalent change from 20°C                        | -1 to 1                    |
|                             | Zero @ 50°C                  | ppm equivalent change from 20°C                        | -1 to 4                    |
| <b>CROSS SENSITIVITY</b>    | Filter Capacity              | ppm-hoursof Hydrogen Sulfide                           | 15,000                     |
|                             | H <sub>2</sub> S sensitivity | % measured gas @ 20ppm                                 | H <sub>2</sub> S < 8       |
|                             | NO <sub>2</sub> sensitivity  | % measured gas @ 10ppm                                 | NO <sub>2</sub> < 0.1      |
|                             | Cl <sub>2</sub> sensitivity  | % measured gas @10ppm                                  | Cl <sub>2</sub> < 0.1      |
|                             | NO sensitivity               | % measured gas @ 50ppm                                 | NO < 50                    |
|                             | SO <sub>2</sub> sensitivity  | % measured gas @ 20ppm                                 | SO <sub>2</sub> < 0.1      |
|                             | H <sub>2</sub> sensitivity   | % measured gas @ 400ppm                                | H <sub>2</sub> @ 20°C < 55 |
| NH <sub>3</sub> sensitivity | % measured gas @ 20ppm       | NH <sub>3</sub> < 0.1                                  |                            |
| <b>KEY SPECIFICATIONS</b>   | Temperature range            | °C   | -30 to 50                  |
|                             | Pressure range               | kPa  | 80 to 120                  |
|                             | Humidity range               | %rh continuous (see note below)                        | 15 to 90                   |
|                             | Storage period               | months @ 3 to 20°C (stored in sealed pot)              | 6                          |
|                             | Load resistor                | Ω (recommended)  | 10 to 47                   |
|                             | Weight                       | g  | < 2                        |

**Note:** Above 85% rh and 40°C a maximum continuous exposure period of 10 days is warranted. Where such exposure occurs the sensor will recover normal electrolyte volumes, when allowed to rest at lower %rh and temperature levels for several days.



**NOTE:** all sensors are tested at ambient environmental conditions, with 10 ohm load resistor, unless otherwise stated. As applications of use are outside our control, the information provided is given without legal responsibility. Customers should test under their own conditions, to ensure that the sensors are suitable for their own requirements.

# Technical Specification

# Performance Data Carbon Monoxide Channel

Technical Specification

Figure 2 CO Channel Sensitivity Temperature Dependence

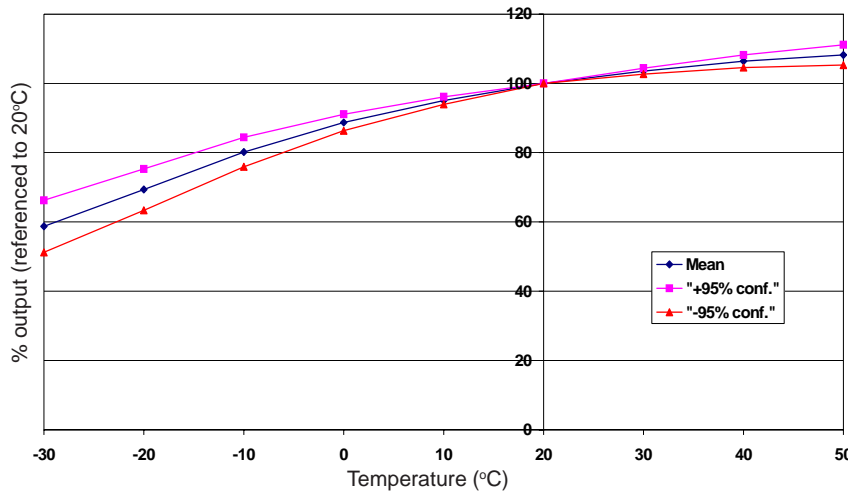


Figure 2 shows the variation in sensitivity caused by changes in temperature. The data is taken from a typical batch of sensors.

Figure 3 CO Channel Zero Temperature Dependence

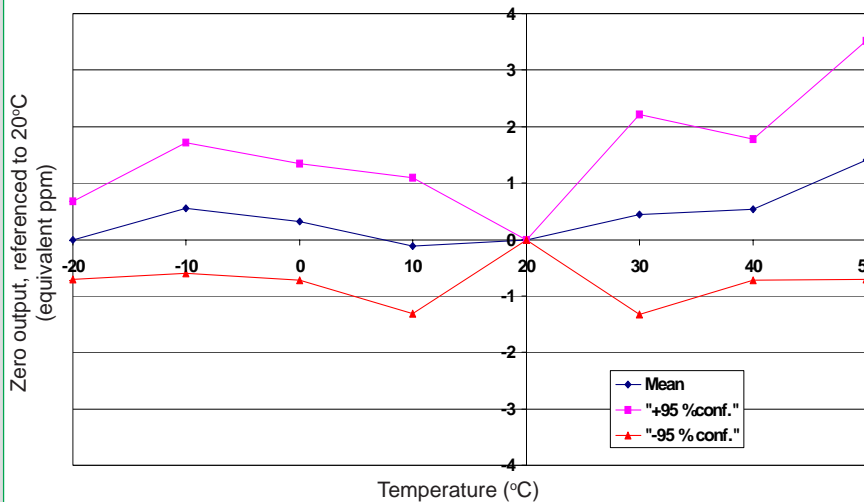


Figure 3 shows the variation in zero output caused by changes in temperature, expressed as ppm gas equivalent.

This data is taken from a typical batch of sensors and shows the  $\pm$  95% confidence intervals, referenced to 20°C.

Figure 4 CO Channel Response to High CO Concentration

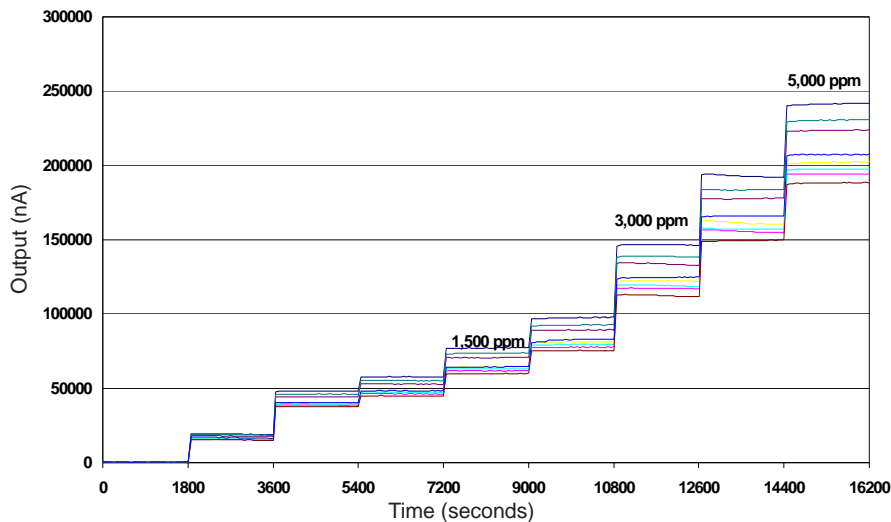


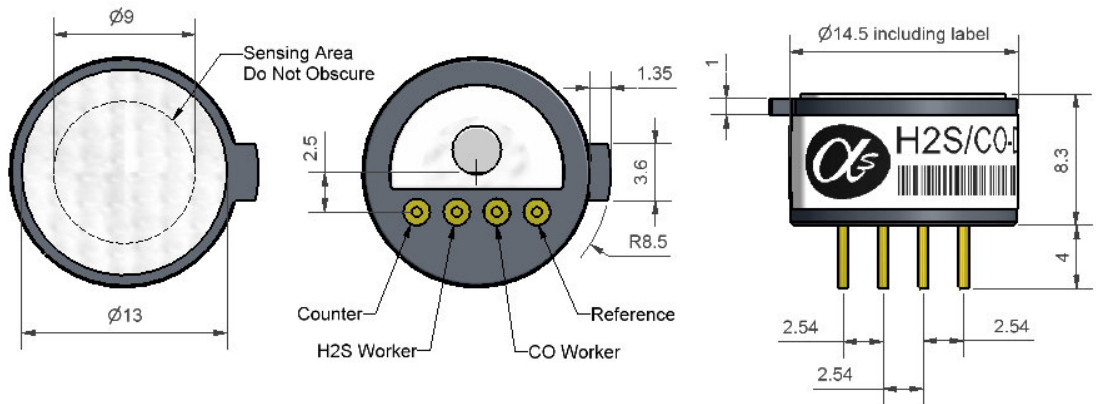
Figure 4 shows the response for a batch of D2 sensors tested with CO gas up to 5000ppm. The fast, stable response shows a robust sensor that operates well above its specification.

# DD<sup>TM</sup> Performance Specification

## continued



**Figure 1 D2 Schematic Diagram**



All dimensions in millimetres ± 0.1

**Top View**

**Bottom View**

**Side View**

### D2 Specification Hydrogen Sulfide Channel

|                          |  |  |             |
|--------------------------|--|--|-------------|
| <b>PERFORMANCE</b>       | Sensitivity  | nA/ppm in 20ppm H <sub>2</sub> S                                   | 90 to 150   |
|                          | Response time                                      | t <sub>90</sub> (s) from zero to 20ppm H <sub>2</sub> S @ 20°C     | < 30        |
|                          | Zero current                                       | ppm equivalent in zero air   | < ± 0.6     |
|                          | Resolution   | rms noise (ppm equivalent)   | < 0.25      |
|                          | Range  | ppm H <sub>2</sub> S limit of performance warranty                 | 100         |
|                          | Linearity  | ppm error at full scale, linear at zero and 20ppm H <sub>2</sub> S | 0 to -9     |
|                          | Overgas limit                                      | maximum ppm H <sub>2</sub> S for stable response to gas pulse      | 400         |
| <b>LIFETIME</b>          | Zero drift   | ppm equivalent change/year in lab air                              | < 0.1       |
|                          | Sensitivity drift                                  | % change/year in lab air, monthly test                             | < 2         |
|                          | Operating life                                     | months until 80% original signal (24 month warranted)              | 24          |
| <b>ENVIRONMENTAL</b>     | Sensitivity @ -20°C                                | % (output @ -20°C/output @ 20°C) @ 20ppm H <sub>2</sub> S          | 75 to 90    |
|                          | Sensitivity @ 50°C                                 | % (output @ 50°C/output @ 20°C) @ 20ppm H <sub>2</sub> S           | 103 to 112  |
|                          | Zero @ -20°C                                       | ppm equivalent change from 20°C                                    | -0.3 to 0.2 |
|                          | Zero @ 50°C  | ppm equivalent change from 20°C                                    | -1 to 0     |
| <b>CROSS SENSITIVITY</b> | NO <sub>2</sub>                                    | sensitivity % measured gas @ 10ppm NO <sub>2</sub>                 | < -10       |
|                          | Cl <sub>2</sub>                                    | sensitivity % measured gas @ 10ppm Cl <sub>2</sub>                 | < -10       |
|                          | NO   | sensitivity % measured gas @ 50ppm NO                              | < 10        |
|                          | SO <sub>2</sub>                                    | sensitivity % measured gas @ 20ppm SO <sub>2</sub>                 | < 10        |
|                          | CO   | sensitivity % measured gas @ 400ppm CO                             | < 2         |
|                          | H <sub>2</sub>                                     | sensitivity % measured gas @ 400ppm H <sub>2</sub>                 | < 1         |
|                          | C <sub>2</sub> H <sub>4</sub>                      | sensitivity % measured gas @ 400ppm C <sub>2</sub> H <sub>4</sub>  | < 1         |
| NH <sub>3</sub>          | sensitivity % measured gas @ 20ppm NH <sub>3</sub> | 0  |             |

**\*Note:** Above 85% rh and 40°C a maximum continuous exposure period of 10 days is warranted. Where such exposure occurs, the sensor will recover normal electrolyte volumes when allowed to rest at lower %rh and temperature levels for several days.

Technical Specification

# Performance Data Hydrogen Sulfide Channel

Technical Specification

Figure 5 H<sub>2</sub>S Channel Sensitivity Temperature Dependence

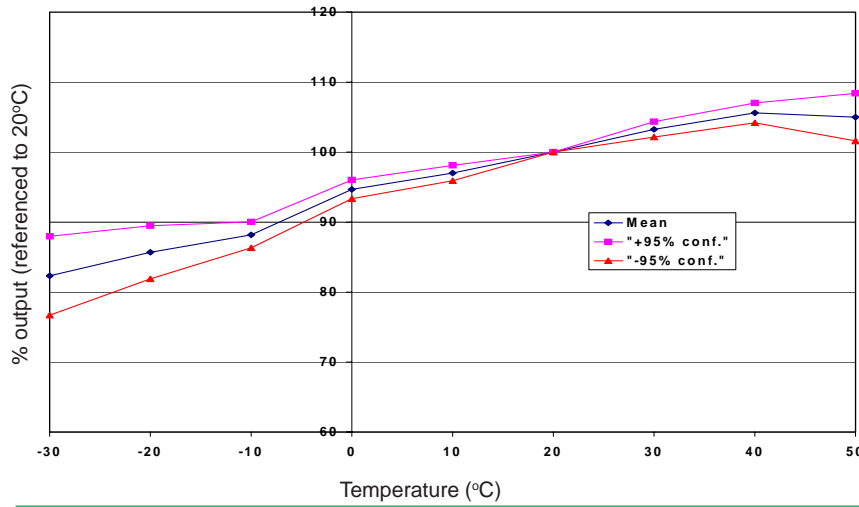


Figure 5 shows the variation in sensitivity caused by changes in temperature. The data is taken from a typical batch of sensors.

Figure 6 H<sub>2</sub>S Channel Zero Temperature Dependence

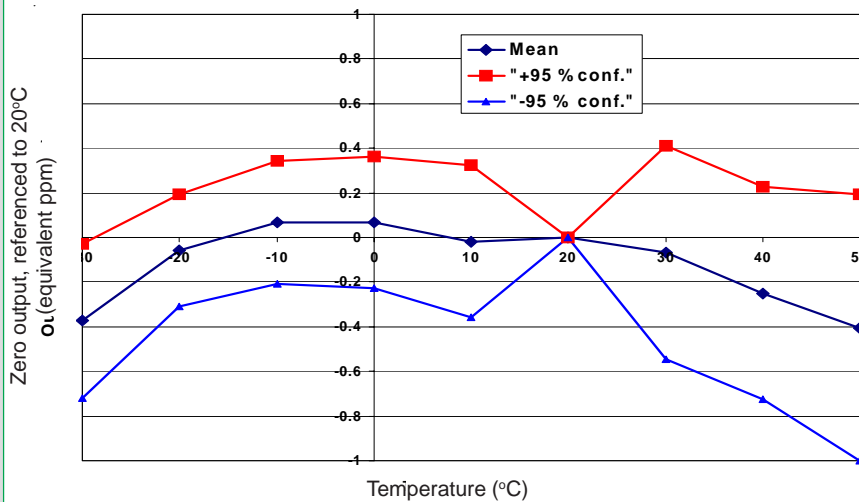


Figure 6 shows the variation in zero output caused by changes in temperature, expressed as ppm gas equivalent.

This data is taken from a typical batch of sensors and shows the  $\pm 95\%$  confidence intervals, referenced to 20°C.

Figure 7 Ambient Long Term Test Results

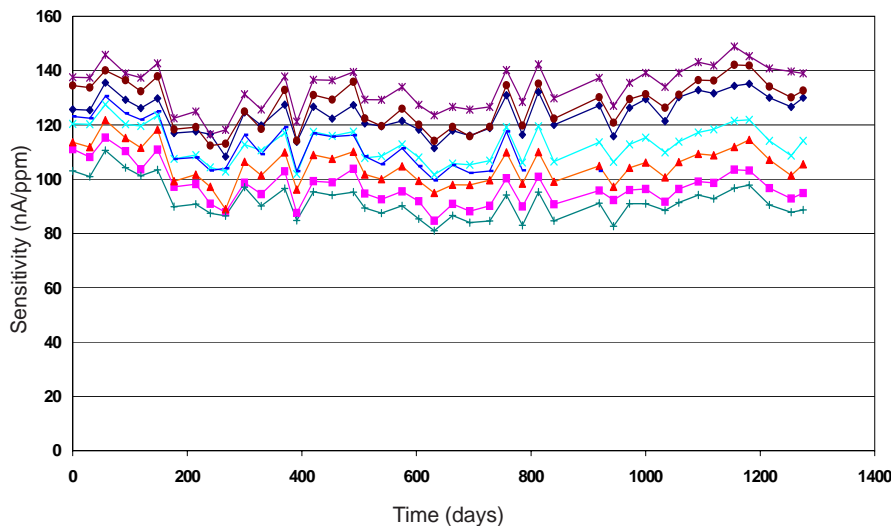


Figure 7 shows good long term stability of the D2.

Sensors were tested monthly and stored in ambient laboratory conditions.