

# Miniature Infrared Gas Sensor for Monitoring Carbon Dioxide and Methane up to 100% Vol.

#### **FEATURES**

- Two active gas channels for simultaneous detection of carbon dioxide and methane (or other hydrocarbons)
- 0 to 100% vol. carbon dioxide
- 0 to 100% vol. methane (also suitable for 0 to 5% vol. methane)
- Internal thermistor for temperature monitoring
- Long life
- Low power
- Fast response
- Reference channel for self-compensation
- Special gold-plated optical/gas cavity for stable signal levels
- Rugged stainless steel construction
- · 20 mm body height
- Immune from "poisoning"
- · Resistance to corrosion
- Reliable fail-safe operation
- No moving parts
- Low maintenance
- Suitable for fixed and portable instrumentation
- ATEX Certified (x) II 2G Ex d IIC Gb (T<sub>a</sub> = -20 to +55 °C)
- IECEx Certified Ex d IIC Gb (T<sub>a</sub> = -20 to +55 °C)
- CSA Certified File 107498
- UL Recognised File E186043

#### **DESCRIPTION**

The IR15TT-R sensor uses the proven non-dispersive (NDIR) principle to detect and monitor the presence of carbon dioxide and methane gas up to concentrations of 100% volume simultaneously, by incorporating two internal active detectors and a reference detector. With an infrared source and specific filtering on the pyroelectric detectors mounted inside the optical/gas cavity, the carbon dioxide and methane gas concentrations can be determined.

#### **OPERATION**

To operate as an NDIR gas sensor, the IR15TT-R must be interfaced to a suitable electronics, for power, lamp pulsing, amplifying and signal processing. Signal processing, in its simplest terms, involves the linearisation and temperature compensation using algorithms in the system software.

The IR15TT-R also contains a thermistor for use with temperature compensation. In certain applications where relatively large changes in ambient pressures are found, a pressure sensor may be required for compensation.

A set of Application Notes is available from SGX Sesnortech to explain more about NDIR gas sensing and provide advice for the end-user on interfacing the sensors and the signal processing.



IR15TT-R

#### HANDLING PRECAUTIONS

- Do not allow sensors to fall on the floor. This could cause lamp filament breakage, damage to the pins and the gas entrance aperture.
- Do not apply mechanical force against the gas entrance aperture.
- 3. Do not immerse sensors in water or other fluids.
- 4. Protect the gas entrance aperture against dust ingress and sprayed materials.
- 5. Anti-static handling precautions must be taken.
- Under no circumstances should the sensor pins be soldered directly to a pcb or wires. Excessive heat could cause irreparable damage to the pyroelectric detectors.

#### **CERTIFICATIONS**

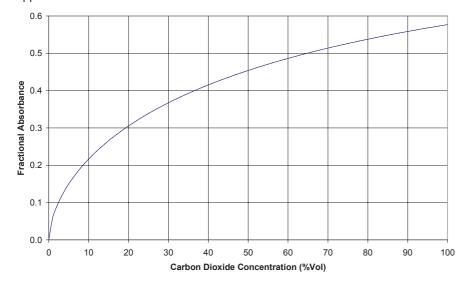
SIRA Certification Services, EU Notified Body No. 0518, have certified the IR15TT-R under the ATEX Directive, 94/9/EC, and the IECEx Scheme. Certificate number SIRA 99ATEX1121U certifies it as a flameproof component to EN60079-0:2006 (including amendments A1 and A2) and EN60079-1:2007. Instructions specific to hazardous area installations apply (see page 6). Certificate number IECEx SIR 04.0031U certifies it as a flameproof component to IEC60079-0 Ed. 5 and IEC60079-1 Ed. 6.

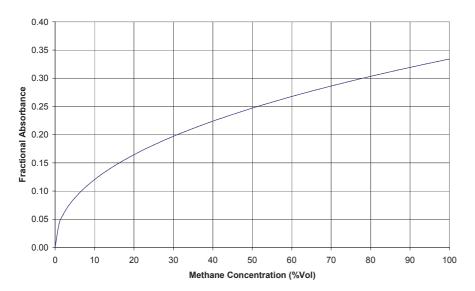
The Canadian Standards Association has issued a component certification for the IR15TT-R for use as part of an intrinsically safe portable combustible gas detector or housed in a remote sensor housing. It has satisfied the requirements of CSA standard C22.2 No. 30-M 1986. File No. 107498.

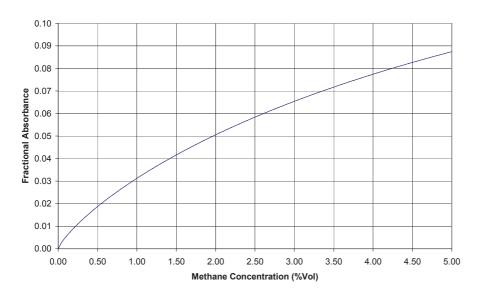
Underwriters Laboratories Inc. recognise the IR15TT-R as components in intrinsically safe single- or multi-gas detectors for use in Class 1, Division 1, Groups A, B, C and D hazardous locations. It has satisfied the requirements of UL913, fifth edition. File E186043.

### **ABSORBANCE CURVES**

These graphs show the sensitivity versus concentration before linearisation. For further explanation, refer to the Infrared Sensor Application Notes.







### **TECHNICAL SPECIFICATION**

#### General

Gas types	carbon dioxide (CO <sub>2</sub> ) and methane (CH <sub>4</sub> )
Concentration range	0 to 100% vol.

#### Mechanical

Dimensions	see outline
Body material	stainless steel
Weight	27 g

#### **Environmental**

Ambient temperature range:	
for operation	-20 °C to +55 °C
for storage	-25 °C to +85 °C
Ambient pressure range:	
for operation	80 kPa to 120 kPa
for storage	80 kPa to 120 kPa
Ambient humidity range:	
for operation	0 to 99% (non-condensing)
for storage	0 to 99% (non-condensing)
Ingress protection	requires extra protection depending upon application

#### **Electrical**

DC supply to detectors:	
minimum	+3 V
recommended	+5 V
maximum	+15 V
Maximum sensor power with lamp max:	
@3 V	100 mW
@5 V	180 mW
Lamp supply:	
"On" voltage	3 V to 5 V
"On" current	60 mA (@5 V)
frequency	4 Hz
duty cycle	50%
pulse	square wave
Warm-up time (@20 °C):	
to operate	<20 seconds
to specification	<30 minutes
MTBF	>5 years

#### PERFORMANCE SPECIFICATION

All measurement data taken using:

- SGX electronics and hardware
- SGX linearisation and temperature compensation algorithms (see Infrared Gas Sensor Application Notes).
- Lamp modulation 0.4 V to 5.0 V, square wave at 4 Hz and 50% duty cycle.
- Ambient temperature (except for temperature tests) and pressure (except for pressure tests)
- All gases diluted with dry nitrogen.
- All sensors purged with dry nitrogen throughout tests, except for periodic exposures to carbon dioxide and methane.

Note: Any variation from these conditions may affect the sensor performance.

#### Carbon Dioxide (0 to 100% Vol.)

Parameter	Min	Typical	Max	Units
Active detector output voltage in N <sub>2</sub> (pk-pk)	15	25	35	mV
Reference detector output voltage in N <sub>2</sub> (pk-pk) (see note 1)	10	13	20	mV
Absorbance to (100 % vol. CO <sub>2</sub> )	0.50	0.58	0.65	
Deviation from linearity (accuracy)	-2	0	2	% vol.
Response time	•	-	20	S
Short-term stability in 0% vol. CO <sub>2</sub> (see note 2)	-1	0	1	% vol.
Short-term stability in 100% vol. CO <sub>2</sub> (see note 2)	97	100	103	% vol.
Vibration (see note 3)	-3	0	3	% vol.
Temperature effects in 0% vol. CO <sub>2</sub> (see note 4)	-1	0	1	% vol.
Temperature effects in 100% vol. CO <sub>2</sub> (see note 4)	90	100	110	% vol.
Pressure effects in 100% vol. CO <sub>2</sub> (see note 5)	95	100	105	% vol.
Humidity effects in 0% vol. CO <sub>2</sub> (see note 6)	0	0	0.05	% vol.
Humidity effects in 100% vol. CO <sub>2</sub> (see note 6)	100	100	100.5	% vol.
Long-term variation in 0% vol. (see note 7)	TBD	TBD	TBD	% vol. / month
Long-term variation in 100% vol. (see note 7)	TBD	TBD	TBD	% vol. / month
Minimum resolution (see note 8)	0.5	-	-	% vol.

#### Methane (0 to 100% Vol.)

Parameter	Min	Typical	Max	Units
Active detector output voltage in N <sub>2</sub> (pk-pk)	8	11	18	mV
Reference detector output voltage in N <sub>2</sub> (pk-pk) (see note 1)	10	13	20	mV
Absorbance to (5% vol. CH <sub>4</sub> )	0.06	0.08	0.10	
Deviation from linearity	-2	0	2	% vol.
Response time	-	-	20	S
Short-term stability in 0% vol. CH <sub>4</sub> (see note 2)	-1	0	1	% vol.
Short-term stability in 100% vol. CH <sub>4</sub> (see note 2)	97	100	103	% vol.
Vibration (see note 3)	-3	0	3	% vol.
Temperature effects in 0% vol. CH <sub>4</sub> (see note 4)	-1	0	1	% vol.
Temperature effects in 100% vol. CH <sub>4</sub> (see note 4)	90	100	110	% vol.
Pressure effects in 100% vol. CH <sub>4</sub> (see note 5)	95	100	105	% vol.
Humidity effects in 0% vol. CH <sub>4</sub> (see note 6)	0	0	0.05	% vol.
Humidity effects in 100% vol. CH <sub>4</sub> (see note 6)	100	101	102	% vol.
Long-term variation in 0% vol. (see note 7)	TBD	TBD	TBD	% vol. / month
Long-term variation in 100% vol. (see note 7)	TBD	TBD	TBD	% vol. / month
Minimum resolution (see note 8)	1	-	-	% vol.

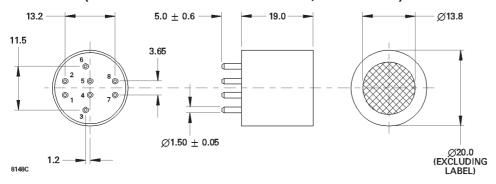
#### Methane (0 to 5% Vol.)

Parameter	Min	Typical	Max	Units
Active detector output voltage in N <sub>2</sub> (pk-pk)	8	11	18	mV
Reference detector output voltage in N <sub>2</sub> (pk-pk) (see note 1)	10	13	20	mV
Absorbance to (5% vol. CH <sub>4</sub> )	0.06	0.08	0.10	
Deviation from linearity	-0.10	0.00	0.10	% vol.
Response time	-	-	20	S
Short-term stability in 0% vol. CH <sub>4</sub> (see note 2)	-0.05	0.00	0.05	% vol.
Short-term stability in 5% vol. CH <sub>4</sub> (see note 2)	4.85	5.00	5.15	% vol.
Vibration (see note 3)	-0.10	0.00	0.10	% vol.
Temperature effects in 0% vol. CH <sub>4</sub> (see note 4)	-0.10	0.00	0.10	% vol.
Temperature effects in 5% vol. CH <sub>4</sub> (see note 4)	4.50	5.00	5.50	% vol.
Pressure effects in 5% vol. CH <sub>4</sub> (see note 5)	4.5	5.00	5.5	% vol.
Humidity effects in 0% vol. CH <sub>4</sub> (see note 6)	0.00	0.03	0.10	% vol.
Humidity effects in 5% vol. CH <sub>4</sub> (see note 6)	5.00	5.08	5.25	% vol.
Long-term variation in 0% vol. (see note 7)	TBD	TBD	TBD	% vol. / month
Long-term variation in 5% vol. (see note 7)	TBD	TBD	TBD	% vol. / month
Minimum resolution (see note 8)	0.05	-	-	% vol.

#### **NOTES**

- 1. Only one reference channel per sensor. Reference channel is shared with both active detectors.
- 2. Range of readings over an 8-hour period, allowing the sensor to stabilise for at least 30 minutes prior to testing.
- 3. The changes in output after vibration at the following conditions: 10 Hz to 30 Hz, 1.0 mm total excursion; 31 Hz to 150 Hz, 2g acceleration peak (rate of change = 10 Hz/min); 1 hour period in each of the three mutually perpendicular planes, in air.
- 4. Using SGX algorithms and average alpha and average beta temperature compensation coefficients. Sensor allowed to stabilise at each temperature prior to measurements being taken.
- 5. With pressure compensation algorithm.
- 6. Humidity effects can only cause a positive increase in calculated concentration.
- 7. Average variation per month, tested over a minimum 3-month period.
- 8. Minimum resolution will be at full-scale (5% vol. or 100% vol.). The resolution will significantly improve as the concentration decreases. Resolution is calculated as twice the standard deviation of measurements taken at full-scale % volume over a 1-hour period, allowing time for the sensor to stabilise before test commences.

## **OUTLINE (All dimensions in millimetres; see note 1)**



Pin	Connection
1	Lamp
2	Reference detector output
3	Lamp return
4	Carbon dioxide detector output
5	+ V DC detector input
6	Hydrocarbon detector output
7	Thermistor
8	0 V input (connected internally to sensor body)

#### **Outline Notes**

- 1. Body dimensional tolerances  $\pm 0.1$  mm. Pin dimensional tolerances as indicated.
- The IR15TT-R sensor is designed to press-fit into a pcb socket. The
  end-user should choose a socket to accommodate the full sensor pin
  length. This will ensure a stable mechanical location as well as good
  electrical contact. SGX Sensortech recommend the Wearns Cambion
  type 450-1813-01-03-00 single-pole solder mount socket with through
  hole, or a suitable equivalent.

# INSTRUCTIONS SPECIFIC TO HAZARDOUS AREA INSTALLATIONS (Ref. EU ATEX Directive 94/9/EC, Annex II, 1.0.6)

- 1. The IR15TT-R Gas Sensing Head is component-approved only and may not be used as stand-alone items in a hazardous area without further protection.
- 2. The IR15TT-R Gas Sensing Head shall be protected in service. The Sensing Head shall be mounted in a protective enclosure such that an impact of 7 J in accordance with EN60079-0:2006 clause 23.4.3.1 from any direction shall not cause the impact head to make contact with the Sensing Head.
- 3. The thermal resistance of the IR15TT-R Gas Sensing Head does not exceed 25 K/W; this shall be taken into account when considering its surface temperature and the temperature classification of the equipment into which it is to be incorporated.
- 4. The IR15TT-R Gas Sensing Head has not been assessed as a safety device (EHSR 1.5).
- 5. There are no user-serviceable parts in the component.
- 6. The end-user/installer shall be aware that the certification of the IR15TT-R Gas Sensing Head relies on the following materials used in its construction, which are suitable for most common applications:

Enclosure	Stainless	steel
Mesh	Stainless	steel
Bushing	Fpoxv	resin

In accordance with the Note in EN60079-0:2006 clause 6.1(a), the end-user/installer shall inform the manufacturer of any adverse conditions that the IR15TT-R Gas Sensing Head may encounter. This is to ensure that the IR15TT-R Gas Sensing Head is not subjected to conditions that may cause degradation of these materials.

- 7. The IR15TT-R Gas Sensing Head is only certified for use in ambient temperatures between -20 °C and +55 °C and should not be used outside this range.
- 8. The maximum input power of the IR15TT-R Gas Sensing Head shall not exceed 2.5 W.