



#### MINIATURE RELAY FOR WIDER APPLICATIONS

## HJ-RELAYS



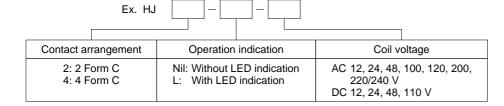
#### **FEATURES**

- 2 contact arrangements 4 Form C (for 5 A 250 V AC), 2 Form C (for 7 A 250 V AC),
- · Same footprint as our popular HC Re-
- Environmentally friendly Cd-free con-
- Coil breakdown detection function (AC type with LED only)
- Convenient Screw terminal sockets with finger protection also available

#### TYPICAL APPLICATIONS

**Control panels** Power supply units **Molding machines Machine tools** Welding equipment Agricultural equipment Office equipment Vending machines Communications equipment **Amusement machines** 

#### ORDERING INFORMATION



#### **SPECIFICATIONS**

#### **Contacts**

Arrangemen	t	2 Form C	4 Form C	
	t resistance, max. drop 6 V DC 1 A)	50mΩ		
Contact mat	erial	Silver	alloy	
Rating Nominal switching capacity		7A 250V AC, 5A 250V AC	5A 250V AC, 3A 250V AC	
(resistive	Max. switching power	1,750 VA	1,250 VA	
load)	Max. switching voltage	250 V AC		
	Max. switching current	7 A	5 A	
Exported	Mechanical (at 180 cpm)	2×10 <sup>7</sup>		
Expected life (min. operations)	Electrical (at 20 cpm) (resistive load)	10 <sup>2</sup> (7A 250 V AC) 2 × 10 <sup>2</sup> (5A 250 V AC)	10 <sup>2</sup> (5A 250 V AC) 2 × 10 <sup>2</sup> (3A 250 V AC)	
Coil				

- \* Specifications will vary with foreign standards certification ratings.
  \*1 Measurement at same location as "Initial breakdown voltage" section
- \*2 Detection current: 10mA

Nominal operating power

- \*3 Excluding contact bounce time
- \*4 For the AC coil types, the operate/release time will differ depending on the phase.

0.9W 1.2V A

- \*5 Half-wave pulse of sine wave: 11ms; detection time: 10μs
- \*6 Half-wave pulse of sine wave: 6ms
- $^{\star7}$  Detection time: 10 $\mu s$
- \*8 Refer to 4. Conditions for operation, transport and storage mentioned in NOTES

#### Characteristics

			2 Form C	4 Form C	
Max. operating speed			20 cpm (at max. rating)		
Initial insulation re	sistance	*1	Min. 100 MΩ	at 500 V DC	
	Between open contacts		1,000 Vrms for 1 min.		
Initial breakdown voltage*2	Betwee sets	en contact	2,000 Vrms for 1 min.		
	Betwee	tween contact d coil 2,000 Vrms for		s for 1 min.	
Operate time*3 (at	nomina	l voltage)	Max. 2	0 ms*4	
Release time (with (at nominal voltage		le)*3	Max. 20 ms*4		
Temperature rise, max. (at 70°C) (at nominal voltage)			60°C		
Shock	Functional*5		Min. 100 m/s <sup>2</sup> {10 G}		
resistance	Destru	ctive*6	Min. 1,000 m/s <sup>2</sup> {100 G}		
Vibration	Functio	nal*7	10 to 55 Hz at double amplitude of 1.0 mm		
resistance Destructive		ctive	10 to 55 Hz at double amplitu of 1.0 mm		
Conditions for ope transport and stora	age*8	Ambient temp.	-40°C to +70°C -40°F to +158°F		
(Not freezing and con- densing at low tempera- ture)		Humidity	5 to 85% R.H.		
Unit weight			Approx. 31g 1.09 oz	Approx. 32g 1.13 oz	
			1		



### **TYPES**

#### 1. Plug-in type

Coil voltage	2 Form C	4 Form C	Packing	quantity
Coil voltage	Part No.	Part No.	Inner carton	Outer carton
12V DC	HJ2-DC 12V	HJ4-DC 12V		
24V DC	HJ2-DC 24V	HJ4-DC 24V		
48V DC	HJ2-DC 48V	HJ4-DC 48V		
110V DC	HJ2-DC110V	HJ4-DC110V		
12V AC	HJ2-AC 12V	HJ4-AC 12V		
24V AC	HJ2-AC 24V	HJ4-AC 24V	20pcs.	200pcs.
48V AC	HJ2-AC 48V	HJ4-AC 48V		
100V AC	HJ2-AC100V	HJ4-AC100V		
120V AC	HJ2-AC120V	HJ4-AC120V		
200V AC	HJ2-AC200V	HJ4-AC200V		
220/240V AC	HJ2-AC220/240V	HJ4-AC220/240V		

#### 2. Plug-in type (with LED indication)

Coil voltage	2 Form C	4 Form C	Packing	quantity
Con voltage	Part No.	Part No.	Inner carton	Outer carton
12V DC	HJ2-L-DC 12V	HJ4-L-DC 12V		
24V DC	HJ2-L-DC 24V	HJ4-L-DC 24V		
48V DC	HJ2-L-DC 48V	HJ4-L-DC 48V		
110V DC	HJ2-L-DC110V	HJ4-L-DC110V		
12V AC	HJ2-L-AC 12V	HJ4-L-AC 12V		
24V AC	HJ2-L-AC 24V	HJ4-L-AC 24V	20pcs.	200pcs.
48V AC	HJ2-L-AC 48V	HJ4-L-AC 48V		
100V AC	HJ2-L-AC100V	HJ4-L-AC100V		
120V AC	HJ2-L-AC120V	HJ4-L-AC120V		
200V AC	HJ2-L-AC200V	HJ4-L-AC200V		
220/240V AC	HJ2-L-AC220/240V	HJ4-L-AC220/240V		

#### 3. Accessories

Time	No. of channels	ltom	Part No.	Packing quantity	
Type	INO. OI CHAIITIEIS	Item	Fait No.	Inner carton	Outer carton
2 channels  Terminal socket  2/4 channels (common)	2 channels	HJ2 terminal socket	HJ2-SFD	40000	4000.00
		HJ2 terminal socket (Finger protect type)	HJ2-SFD-S		
	HJ4 terminal socket	HJ4-SFD	10pcs.	100pcs.	
	□ I/I terminal cooket				HJ4-SFD-S

- Notes)
  1. Use the retainer that is shipped with the terminal socket.
  2. Products conform to UL, CSA and TÜV, as standard.
  3. In order to prevent breakage and disfiguring, the screw tightening torque for the terminal socket should be within the range of 0.5 to 0.8 N•m.
  4. When attaching directly to a chassis, please use an M3.5 × 0.6 metric coarse screw thread, a spring washer, and a hexagonal nut.

#### **COIL DATA**

#### DC coils

Coil voltage V DC	Pick-up voltage, V DC (max.) (at 20°C 68°F) (Initial)	Drop-out voltage, V DC (max.) (at 20°C 68°F) (Initial)	Nominal coil current, mA (±20%)	Coil resistance, Ω (at 20°C 68°F) (±20%)	Nominal operating power, W (±20%)	Max. allowable voltage, V DC (at 70°C 158°F)
12	9.6	1.2	75	160 (±10%)	0.9	13.2
24	19.2	2.4	37	650 (±10%)	0.9	26.4
48	38.4	4.8	18	2,600 (±15%)	0.9	52.8
110	88	11	10	11,000 (±15%)	1.1	121

mm inch

LED DC type

4 8 5 4

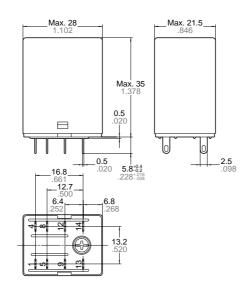
#### AC coils (50/60Hz)

Coil voltage	Pick-up voltage, V AC (max.)	Drop-out voltage, V AC (max.)	V AC (max.) (±20%)			ting power, V A 0%)	Max. allowable voltage, V AC
V AC	(at 20°C 68°F) (Initial)	(at 20°C 68°F) (Initial)	50Hz	60Hz	50Hz	60Hz	(at 70°C 158°F)
12	9.6	3.6	102.9	85.4			13.2
24	19.2	7.2	54.5	45.6	Approx. 1.2 to 1.5		26.4
48	38.4	14.4	30.7	25.9			52.8
100	80	30	11.8	10.0			110
120	96	36	12.5	10.3			132
200	160	60	6.8	5.7		1	
220/240	176	72	6.8/7.8	5.6/6.4			264

#### **DIMENSIONS**

#### 1. Plug-in type 2 Form C



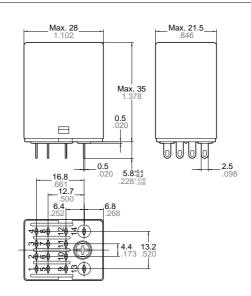


Schematic (Bottom view) Standard type 4 8 5 4 LED AC type 4 8 5 4

**Dimension: Tolerance** Max. 1mm .039 inch: ±0.1 ±.004 1 to 3mm .039 to .118 inch:  $\pm 0.2 \pm .008$ Min. 3mm .118 inch: ±0.3 ±.012

#### 2. Plug-in type 4 Form C

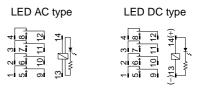




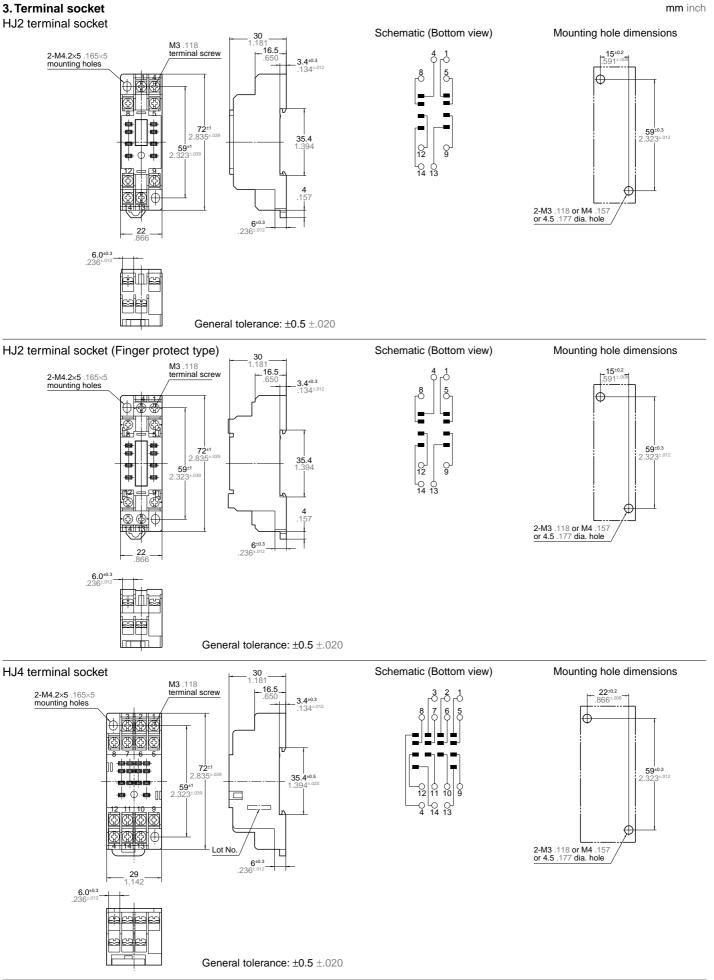
**Dimension:** <u>Tolerance</u> Max. 1mm .039 inch: ±0.1 ±.004 1 to 3mm .039 to .118 inch:  $\pm 0.2 \pm .008$ ±0.3 ±.012 Min. 3mm .118 inch:

#### Schematic (Bottom view) Standard type



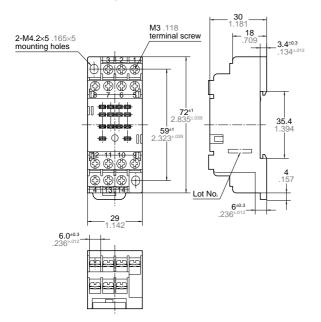




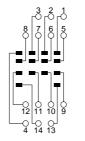


HJ4 terminal socket (Finger protect type)

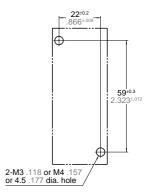
mm inch



Schematic (Bottom view)



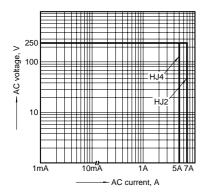
Mounting hole dimensions



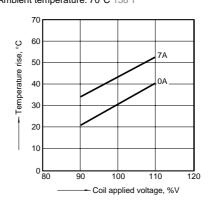
General tolerance:  $\pm 0.5 \pm .020$ 

#### REFERENCE DATA

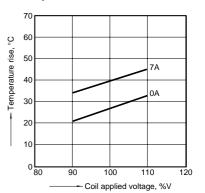
1. Max. switching capacity (resistive load)



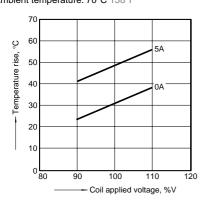
2-(1). Coil temperature rise (2 Form C/AC type) Measured portion: Inside the coil Ambient temperature: 70°C 158°F



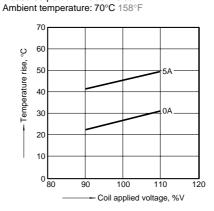
2-(2). Coil temperature rise (2 Form C/DC type) Measured portion: Inside the coil Ambient temperature: 70°C 158°F



2-(3). Coil temperature rise (4 Form C/AC type)
Measured portion: Inside the coil
Ambient temperature: 70°C 158°F



2-(4). Coil temperature rise (4 Form C/DC type) Measured portion: Inside the coil



#### NOTES

#### 1. Coil operating power

To ensure proper operation, the voltage applied to both terminals of the coil should be  $\pm 5\%$  (at 20°C 68°F) the rated operating voltage of the coil. Also, be aware that the pick-up and drop-out voltages will fluctuate depending on the ambient temperature and operating conditions.

#### 2. LED indications

The light of the light emitting diode is what displays operation. If voltage remains after relay dropout, the LED might illuminate briefly.

#### 3. Switching lifetime

The switching lifetime is defined under the standard test condition specified in the JIS\* C 5442-1996 standard (temperature 15 to 35°C 59 to 95°F, humidity 25 to 75%). Check this with the real device as it is affected by coil driving circuit, load type, activation frequency, activation phase, ambient conditions and other factors. Also, be especially careful of loads such as those listed below.

- (1) When used for AC load-operating and the operating phase is synchronous. Rocking and fusing can easily occur due to contact shifting.
- (2) High-frequency load-operating When high-frequency opening and closing of the relay is performed with a load that causes arcs at the contacts, nitrogen and oxygen in the air is fused by the arc energy and HNO<sub>3</sub> is formed. This can corrode metal materials.

Three countermeasures for these are listed here.

- (1) Incorporate an arc-extinguishing circuit.
- (2) Lower the operating frequency
- (3) Lower the ambient humidity

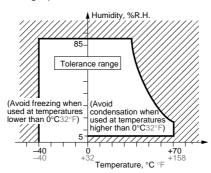
### 4. Conditions for operation, transport and storage

- 1) Ambient temperature, humidity, and atmospheric pressure during usage, transport, and storage of the relay:
- (1) Temperature:

 $-40 \text{ to } +70^{\circ}\text{C} - 40 \text{ to } +158^{\circ}\text{F}$ 

(2) Humidity: 5 to 85% RH

(Avoid freezing and condensation.) The humidity range varies with the temperature. Use within the range indicated in the graph below.



- (3) Atmospheric pressure: 86 to 106 kPa Temperature and humidity range for usage, transport, and storage:
- 2) Condensation

Condensation forms when there is a sudden change in temperature under high temperature and high humidity conditions. Condensation will cause deterioration of the relay insulation.

3) Freezing

Condensation or other moisture may freeze on the relay when the temperatures is lower than 0°C 32°F. This causes problems such as sticking of movable parts or operational time lags.

4) Low temperature, low humidity environments

The plastic becomes brittle if the relay is exposed to a low temperature, low humidity environment for long periods of time.

# 5. Screwing torque of pressure screw block should be less than 0.5 to 0.8N·m to avoid breaking heads and bodies.

#### 6. Rating

Stan-	File No.	Ratings		
dard	FIIE INO.	2 Form C	4 Form C	
UL	E43149	7A 250 V AC 7A 30V DC	5A 250 V AC 5A 30V DC	
TÜV	R 2024382	7A 250 V~ (cos <i>φ</i> =20) 7A 30V (0ms)	5A 250 V~ (cos <i>φ</i> =20) 5A 30V (0ms)	

(CSA: C-UL approved)